



6989

## Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	400	880514A02	CRANKSHAFT ASSEMBLY	1		5
2	28	91800	KEY, Woodruff	1		5
3	23	892309T01	BEARING, Thrust, Crankshaft-Low	2/AR	(Green)	5
3	23	892309T02	BEARING, Thrust, Crankshaft-Low	2/AR	(Navy Blue)	5
3	23	892309T03	BEARING, Thrust, Crankshaft-Low	2/AR	(White)	5
3	23	892309T04	BEARING, Thrust, Crankshaft-Low	2/AR	(Orange)	5
4	26	880525 1	SEAL, Top Main Bearing	1		2,5
5	23	897498T01	BEARING, Main, Crankshaft-Upper	8	(Green)	5
5	23	897498T02	BEARING, Main, Crankshaft-Upper	8	(Navy Blue)	5
5	23	897498T03	BEARING, Main, Crankshaft-Upper	8	(White)	5
5	23	897498T04	BEARING, Main, Crankshaft-Upper	8	(Orange)	5
6	19	885348	CAP, Flywheel Bolt	1		5
7		897796	CHAIN, Roller Cam Drive	1		5
8	662	881210T02	CONNECTING ROD ASSEMBLY	4		5
9	10	884441	BOLT	8		5
10	23	892005A01	BEARING, Connecting Rod	8	(Blue)	5
10	23	892005A02	BEARING, Connecting Rod	8	(White)	5
10	23	892005A03	BEARING, Connecting Rod	8	(Orange)	5
11	700	897737T01	PISTON ASSEMBLY	4		5
12	39	881180A02	RING SET, Piston	4		5
13		NSS	NOT SOLD SEPARATE, Oil Rit	4		5
14		NSS	NOT SOLD SEPARATE, Pistor	4		5
15		NSS	NOT SOLD SEPARATE, Piston F	4		5
16	40	881184	CIRCLIP	8		5
17	200	892920T03	FLYWHEEL ASSEMBLY	1		5
18	10	880515	BOLT, (M20 x 68)	1		5
19	12	880517	WASHER	1		5
20	23	896883	SPACER	1		5
21	53	896882	RING, Retaining	1		5
-	27	896142A06	GASKET SET, Powerhead	1		
-	61	896499A06	POWERHEAD ASSEMBLY	1		